

PD01-0535-01

# **NPOx Decontamination System**

## Problem

The INEEL's High Level Waste Pretreatment Project needed to reduce liquid wastes generated during equipment decontamination.

## Baseline Technology

Conventional decontamination systems.

#### **Innovative Solutions**

The INEEL-developed NPOx (nitric acid, potassium permanganate and oxalic acid) Decontamination System is a liquid-based process that attracts and stabilizes radioisotopes and hazardous metals on ion-exchange media and recycles solutions.

#### **Comparison**

This system increases decontamination effectiveness and achieves a 90% liquid waste volume reduction.

#### **Benefits**

Use of this system is expected to result in a cost avoidance of over \$1.3 million.

### HIGH LEVEL WASTE PROGRAM

Project: ID-HLW-101 High Level Waste Pre-Treatment

**OST #3137** 

